

ORDER REF.

13. 5589

B 620 FA.

SERIAL No.

13. 5589

CHASSIS SPECIFICATION

Chassis Type Ford 'B'

Engine No. 17,310

Rota No. 0106

Chassis No. 1,620,FA.

W/O 1900

Series 1

Body No. 9,718

Battery charged

Body Style 4 door type Saloon

C/Builder Ford Motors.

L.H. Rear Spring W1,3061

R.H. Rear Spring W1,3062

Steering Position Power Assisted Steering.

Lock No. 512

Radio No. Model. 200 x. J.20/17387

PAINTING DETAILS & LINES. Scribe line on moldings & Sags line on discs.

GREY/GREEN, Valamar, 17/1,742 (8000) to top of body, body & bonnet moulding, & boot door.

GREEN, Valamar, 17/1,742 (8000) to lower panels of body, bonnet top & scuttle, between waist moulding, all wings, all discs & trimmings.

TRIMMING DETAILS.

Badge Fldo. W1,324 with Badge piping. W1,324

Fawn Headcloth. 10256 AB. Fawn Carpet. 7240

SPECIAL FEATURE

Avon tubeless tyres UG,3495

CUSTOMER

H.F. Owen Ltd. Cor. STOCK.

SF.

22.4.58.

6161 Hydraulic Master Cylinder VJ851 50711
 7043 Front Brakes
 7044 Front Hubs REL 4263
 7000 Frame & Fittings (Makers assembly)
 7000 Frame & Fittings (General assembly) REL 3804 4026
 7008 Front & Rear Bumpers
 7030 Rear Springs and Fittings
 7040 Yoke & Cross-Steering Pivots REL 4110 4198
 7041 Cross-Steering Tubes REL 4110 4198
 7042 Spring Suspension Mechanism
 7050 Steering and Column & Box P32332
 7070 Side Steering Tube
 7080 Petrol Tank
 7100 Pedals
 7130 Dashboard & Fittings
 7131 Floorboards & Fittings
 7140 Pipes & Fittings
 7141 Oil Pump on Dash:
 7150 Rear Shock Damper REL 8811 S4740 S4726
 7160 Front Shock Damper S9401 S9424
 7166 Front Stabiliser
 7400 Spares & Tools. Standard Kit
 7400 Spares & Tools. Extra Kit
 7430 Side Spare Wheel Carrier
 7190 Instrument Board
 7360 Wiring and Fittings
 8000/8010 Starter Motor 1116
 8040 Starter Drive
 8070 Dynamo Regulator & Cut-Out/RN1452(R) R
 8120 Ignition Distributor 1367
 8140 Ignition Coil Lucas
 8160 Switchbox
 8170 Distributor Board
 8210 Stop & Reverse Lamp Switch
 8270 Car Heater REL 4111
 8280 Lamps & Body Electrical Fittings REL 3772
 8300 Petrol Pump 1 2928
 8410 Radio & Fittings REL 4926 J 20/17387
 8430 Demister & Defroster REL 3772
 2010 Body Shell REL 3772
 2030 Doors. Front REL 3871
 2040 Doors. Rear
 2050 Doors. Trunk
 2060 Door Spare Wheel Compartment
 2080 Floors & Fittings
 2090 Mouldings Applied

B620FA

2100 Paint & Panel Treatment
 2110 Roof.
 2110 Roof. Sliding Head
 2130 Scuttle & Screen
 2150 Seats
 2170 Tonneau
 2180 Body Trim
 2190 Wings & Front Apron
 2200 Body Mounting

Body No. 5375 Door Key 512 Boot Key 512 Switch Key 512
 Weight at front at rear
 Standing height at nearside at offside
 Toe-in 9/32 Castor Camber
 Cylinder Bores & Pistons Crank Journals Crank Pins

| | | | | | | | | | | | | |
|----------|---|---|---|---|---|----------|---|---|---|---|---|---|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 1 | 2 | 3 | 4 | 5 | 6 |
| Standard | | | | | | Standard | | | | | | |
| Front | | | | | | Rear | | | | | | |

 Road Springs Near Off Near Off Serial Nos.
 Poundage 1542 1245 1129 1231 Near F-10417
 Washers fitted 13 13 Off F-10391
 Washers permitted:
 Depot instructions actioned

Over 4 Ply Subeels.
 AX 722 - AX 748 - AX 744 - AX 649
 AX 820.

Remarks 21-658
 Engine Serial No. BF-310 Book No. BSF-303
 BS2 front & Mintex rear brake linings
 Black spot n/s & Blue spot-ops front brake shoes
 (Modified welding)
 Shortages Tables N/R door finisher

Serial N° BS 4533

HISTORY CARD for Chassis B620FH Type Pony Series F

Built to conform to instruction

BS 4533

Chassis specification

PL 8402

Body specification

Crane 1

Except alterations shown in Sections

| | LOP alterations Less/Plus | Serial No. |
|------------------------------------|---------------------------|------------------------|
| 5000 Crankcase & Cylinders | | <u>V89</u> |
| 5010 Crankshaft | | <u>XK 7455</u> |
| 5020 Spring Drive | | <u>54855</u> |
| 5030 Connecting Rods | | |
| 5040 Piston | | |
| 5050 Cylinder Head | <u>REL 4111</u> | <u>SCB 774</u> |
| 5060 Valves & Fittings | | |
| 5070 Induction Pipe | | <u>97 97</u> |
| 5080 Carburettor | | |
| 5082 Carburettor Air Silencer | | |
| 5090 Camshaft | | |
| 5160 Water Pump & Fan | | <u>QAS 882</u> |
| 5170 Oil Pump | | <u>BS 4656</u> |
| 5180 Wheelcase & Fittings | | |
| 5190 Water Connections | <u>REL 4111</u> | |
| 5200 Oil & Petrol Fittings | | |
| 5205 Relief Valve | | <u>BS 4411</u> |
| 5210 Wire Fittings | | |
| 5230 Exhaust Fittings | <u>REL 3804 4026</u> | |
| 5240 Controls | | |
| 5250 Radiator Fittings | <u>REL 3927</u> | <u>1111/15/3867</u> |
| 5260 Bonnet & Valance Plates | | |
| 5270 Starting Handle | | |
| 5290 Undersheets | | |
| 6000 Flywheel & Clutch | | |
| 6010 Clutch Casing | | |
| 6030 Gearbox | <u>M 113 1/2 311</u> | <u>A 48</u> |
| 6035 Speedo Drive & Damper Pump | | <u>SM 4508</u> |
| 6040 1st & 3rd Motion Shafts | | |
| 6045 Servo Drive | | |
| 6050 2nd Motion Shaft | | |
| 6070 Reverse Shaft | | |
| 6080 Side Change Gear Mechanism | | |
| 6081 Hand Brake Mechanism | | |
| 6091 Rear Brake Intermediate Shaft | | |
| 6110 Propeller Shaft | <u>REL 3837 4305</u> | |
| 6170 Rear Axle | <u>REL 3930</u> | <u>741 4789 518525</u> |
| 6130 Rear Brakes | <u>REL 4221</u> | <u>4584/50 122</u> |
| 6150 Rear Brake Equalising Gear | | |
| 6170 Rear Hubs | <u>REL 4263</u> | |
| 6180 Servo Motor | | <u>5 3456</u> |