

# Car or Chassis Specification — Works Instruction

# B I B G.

To: JH/WL.  
M.  
JA/GR.  
JH/FS.  
HM/SB.  
JA/Orl.

Car Type..... **BENTLEY VI** .....

Chassis No..... **B-1-24.** .....

Engine No. .... **B-512-B.** .....

Body No. .... **1498.** .....

Series ..... **B** .....

Works O/N. .... **1010** .....

Rear Road Springs, L.H. .... **RF.3089.** ..... R.H. .... **RF.3091.** .....

Steering Position..... **A** .....

Switch and Door Lock No. **& Boot Handle. FDA.158.** .....

Battery Type ..... **Exide 6-MXN-9L. charged.** .....

Body Style ..... **Standard Steel Saloon.** .....

External Body Finish..... **Black. Single Ivory lines.** .....

Upholstery **Tan. Hide. VI.846. Fawn Headcloth. S.738D. Brown Carpet. T2.22.** .....

Coachbuilder ..... **B. E. Cross.** .....

## SPECIAL FEATURES.

**For use in France.**

- Speedometer in miles.**
- Double filament headlamp bulbs.**
- Separate switch on instrument board for centre lamp.**
- Continental news plate.**
- Second spare wheel and tyre.**
- Patrol filler door lock FDA.158.**
- Front shock absorber padding 135-lbs.**
- Shimmer**
- License Holder NOT required.**

Customer **Francis S. L. & Co. Autos Ltd.** Delivery promised.....

R.R. 3738 W. Ltd./Bentley **For Mrs. Mondron-Lethbridge.**

**SF.19.8.47.**

DD

S.B.A. for 422 Mondron Lethbridge

# HISTORY CARD

CHASSIS No. B.1 B.G. SERIES "B"  
*x Works 17-10-47*  
TYPE Bentley VI.

THE ABOVE CHASSIS/CAR HAS BEEN BUILT TO CONFORM WITH WORKS  
INSTRUCTION B.1 B.G. Spec. JM/511.5/JE.1. 22.8.46.  
~~SECRET~~ JM/CCV.5/JE.RB.24.4.47.  
EXCEPTION OF THE FOLLOWING MODIFICATIONS :-

Nil.

The following modifications are also incorporated :-  
Depot Nos. 1 to 45 inclusive, <sup>50</sup> 54, 55 and 56.

The following modifications are NOT incorporated :-  
Depot Nos. 45 to <sup>49</sup> ~~58~~ inclusive. 51, 52, 57, to 61 inclusive

## REMARKS

- (1) Slave wheels fitted.
- (2) PSS.37 and PSS.38 incorporated.
- (3) Shortages. Bumpers; hinge plates; front door ash tray fronts; trunk lid handle; heater.
- (4) New type rear ash trays fitted.
- (5) Non-standard parts fitted. window stops - front doors; tool clips & rubber pad for jack; rubber fitted to lever - s/w. lid; wood packing piece behind trafficator switch box; rubber stops for sunshine roof.

ALL TESTS ON UNITS AND ENGINE HAVE BEEN SATISFACTORILY COMPLETED ~~AND THE CHASSIS/CAR IS PASSED FOR ROAD TEST.~~  
~~except item (3).~~

Rear springs: Poundage - Near: 1060. SIGNED JM/Gnr. W MSP.  
Off: 1175.  
Front " : 1496 - 1521 range. DATE 10.9.47.

SERIAL Nos. AND DETAILS OF MAJOR UNITS

W.L.D./B8400

TITLE OF UNIT	Serial No.	Inspection Signature												
CRANKCASE AND CYLINDERS	F.26													
CYL. BORE SIZES :—	<table border="1"> <tr> <td>1</td> <td>2</td> <td>3</td> <td>4</td> <td>5</td> <td>6</td> </tr> <tr> <td colspan="6" style="text-align: center;">Standard.</td> </tr> </table>	1	2	3	4	5	6	Standard.						
1	2	3	4	5	6									
Standard.														
CRANKSHAFT JOURNAL SIZES	AG.438.BB.206													
CONNECTING RODS CRANKPIN SIZES :—	<table border="1"> <tr> <td>1</td> <td>2</td> <td>3</td> <td>4</td> <td>5</td> <td>6</td> </tr> <tr> <td colspan="6" style="text-align: center;">Standard.</td> </tr> </table>	1	2	3	4	5	6	Standard.						
1	2	3	4	5	6									
Standard.														
CYLINDER HEAD	RPA.229 Front. Rear. C.57539. C.57546													
CARBURETTER	674													
CLUTCH CASING	871													
DYNAMO	B.201.B.	BB.202 <i>Work Co.</i>												
ENGINE	BB.206													
FLYWHEEL AND CLUTCH														
FRAME AND FITTINGS														
FRONT SHOCK DAMPER	Near. Off. 696A. 696B.													
GEAR-BOX	3B196	<del>BB.158 6997 80178</del>												
HYDRAULIC MASTER CYLINDER	No Number													
<del>EXHAUST VALVE</del>														
IGNITION DISTRIBUTOR	965													
IGNITION COIL	No Number													
OIL PUMP	676													
OIL PUMP ON DASH	No Number													
<del>FRONT SHOCK DAMPER</del>	RADIO.	J.10-4316												
PETROL PUMP	7C.58804													
RELIEF VALVE	694													
RADIATOR AND FITTINGS	<del>4097</del> 4424													
REAR AXLE	<del>B.476 8347 8527</del>													
REAR SHOCK DAMPER	B.469.B.463													
SPRING DRIVE	657													
STARTER MOTOR	668													
SPEEDO DRIVE AND DAMPER PUMP	BB.158													
SERVO MOTOR	19617	<del>M.607 N.D. Jan Org.</del>												
SIDE CHANGE GEAR MECHANISM	B.460													
STEERING COLUMN AND BOX	Steering position "A".	B.455												
WATER PUMP AND FAN	B.471													
<del>WHEEL AND TYRES</del>														
BODY <i>S.S.S.</i>	1488													
DOOR KEY														
BOOT KEY	RDA.158													
SWITCH KEY	BDA.158													
<i>Exide Battery.</i>														