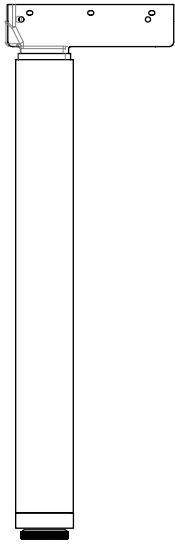
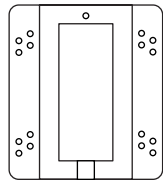




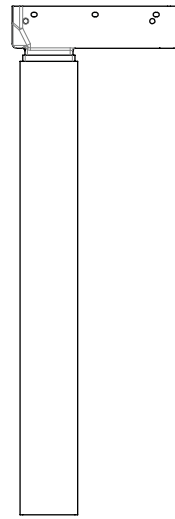
COMPONENTS



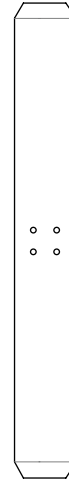
center leg
x 1



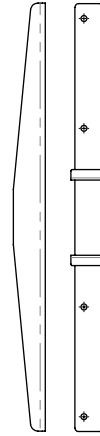
center leg
bracket x 1



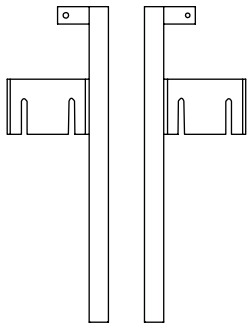
end leg
x 2



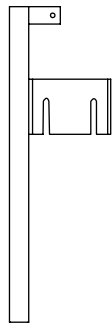
foot
x 2



cantilever
x 2



frame
BL x 1



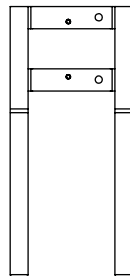
frame
BR x 1



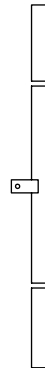
frame
FL x 1



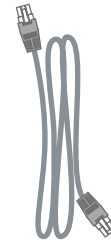
frame
FR x 1



stretcher bar
end x 2



stretcher bar
x 4



controller
cable
x 2



power
cable

Hardware



wood
screw
x 23



handset
screw
x 2



M6
x 12



M6
(special)
x 8



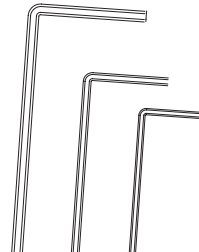
M10
x 8



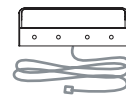
cable clips
x 12



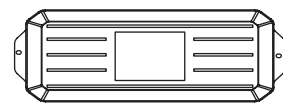
screw caps
x 8



8mm 5mm 4mm
allen keys



handset x 1

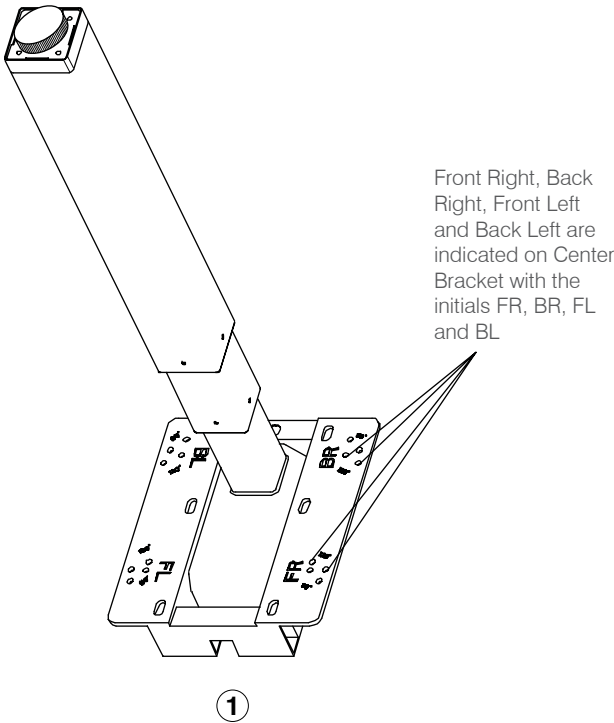


power box
x 1

PHASE 1 | Leg Attachment

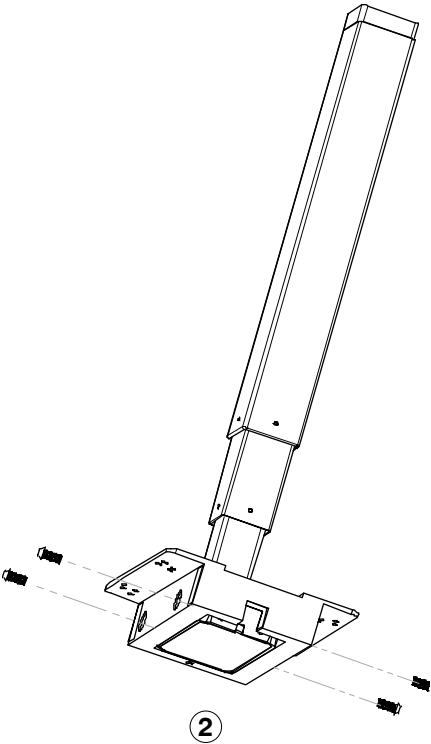
Step 1

Identify center leg.



Step 2

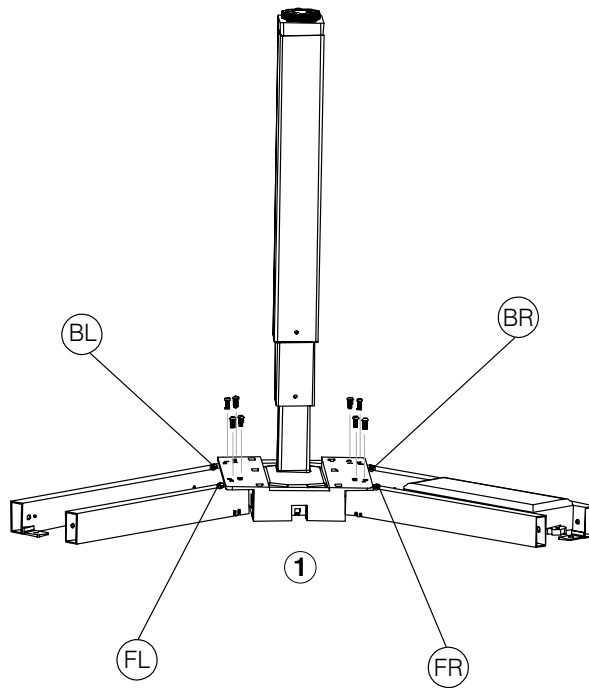
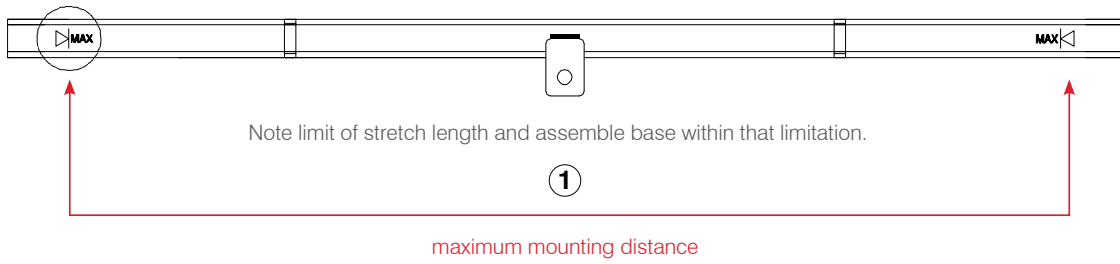
Assemble center leg to center bracket with M6 screws.



PHASE 2 | Attaching Stretcher Bar

Step 1

Match up frames to center bracket, lining up the holes to the degree that you are setting (90° or 120°). Screw in with M6 screws.



PHASE 2 | Attaching Stretcher Bar

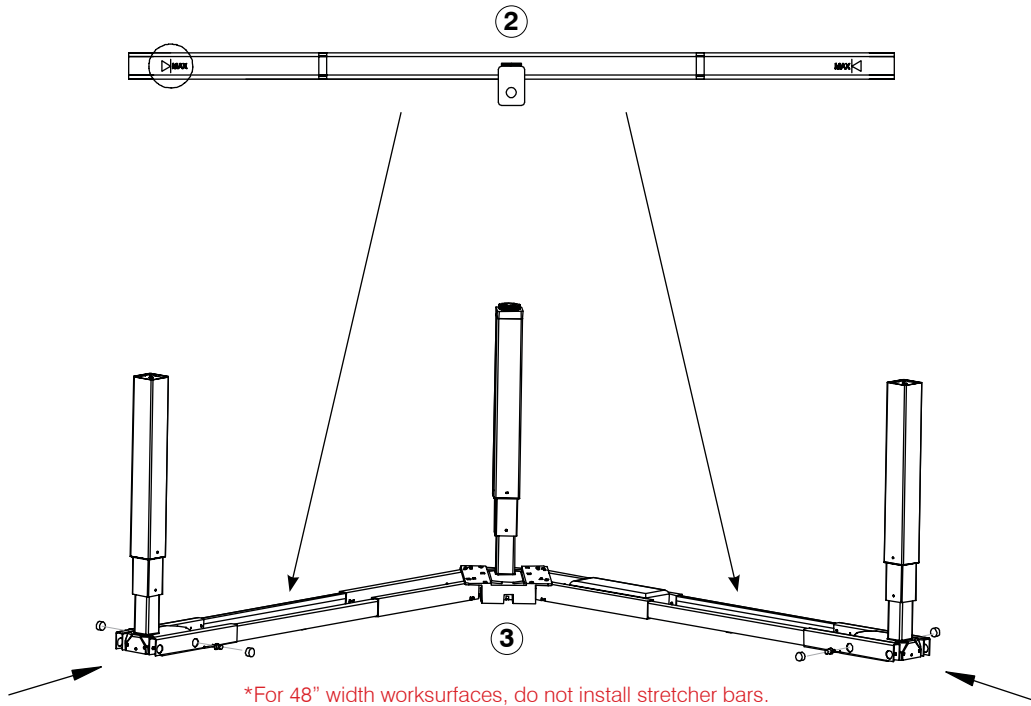
Step 2

Assemble stretcher bars into the frames.

Step 3

Complete connecting the stretcher bars and stretcher bar ends. Assemble end legs to the stretcher bar ends using M6 (special) screws.

NOTE: Trim caps will be attached in Phase 4.



PHASE 3 | Attaching Cantilevers & Feet

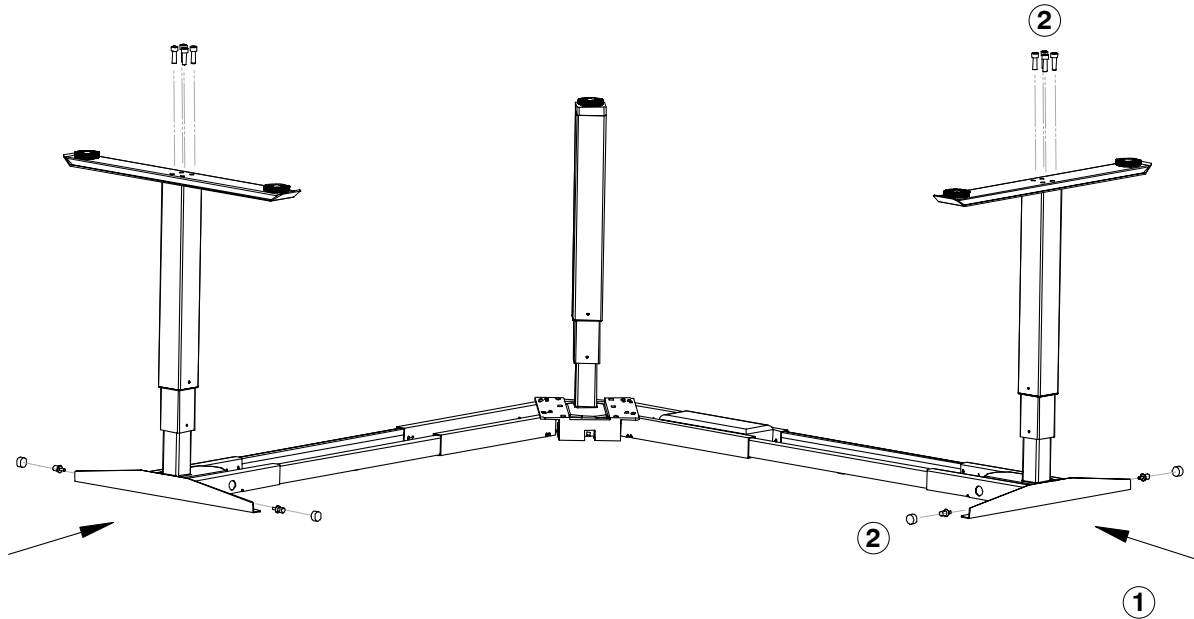
Step 1

Plug cantilevers into the stretcher bar ends, lining up holes. Add screws M6 (special). Tighten using #4 allen key (or a long extension angle-tipped allen key to expedite the process).

Step 2

Attach feet to legs with M10 screws.

NOTE: Trim caps will be attached in Phase 4.



PHASE 4 | Adjusting Stretcher Bars

Step 1

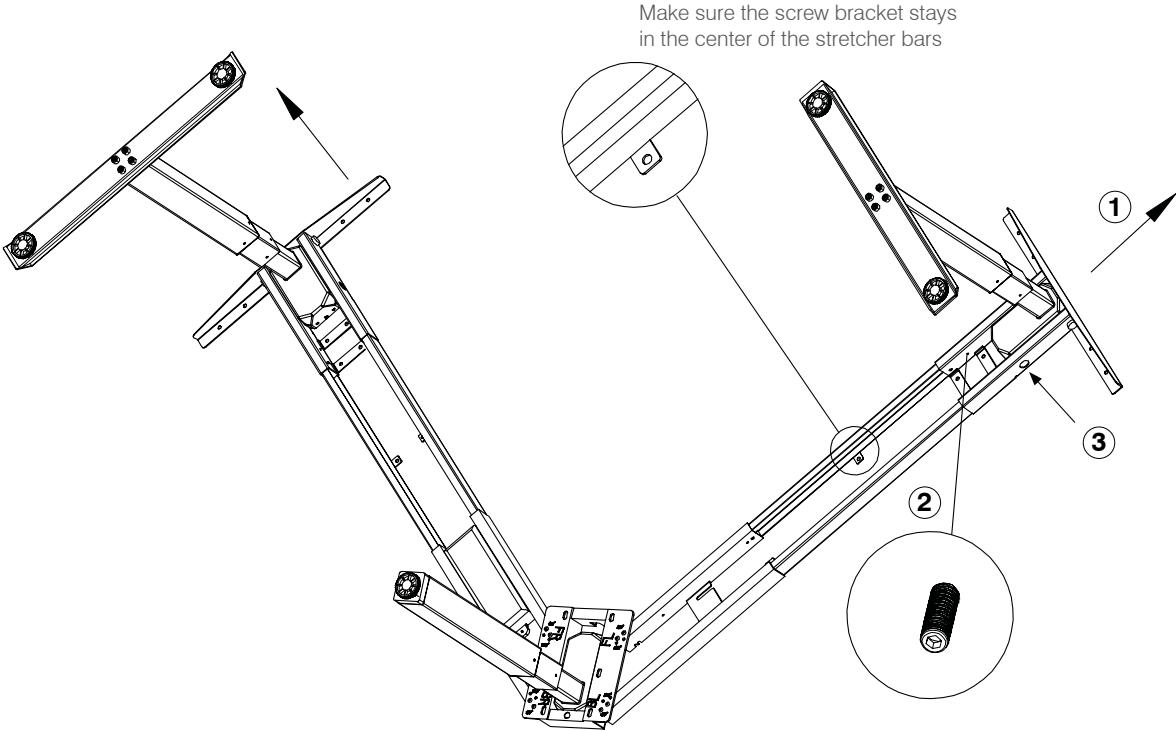
Adjust stretcher bar to desired length.

Step 2

Tighten 4 factory inset screws to hold desired length in place.

Step 3

Place caps.



PHASE 5 | Connecting Worksurface & Power

Step 1

Ensure that the base is properly positioned on the worksurface. Attach base to the worksurface using wood screws.

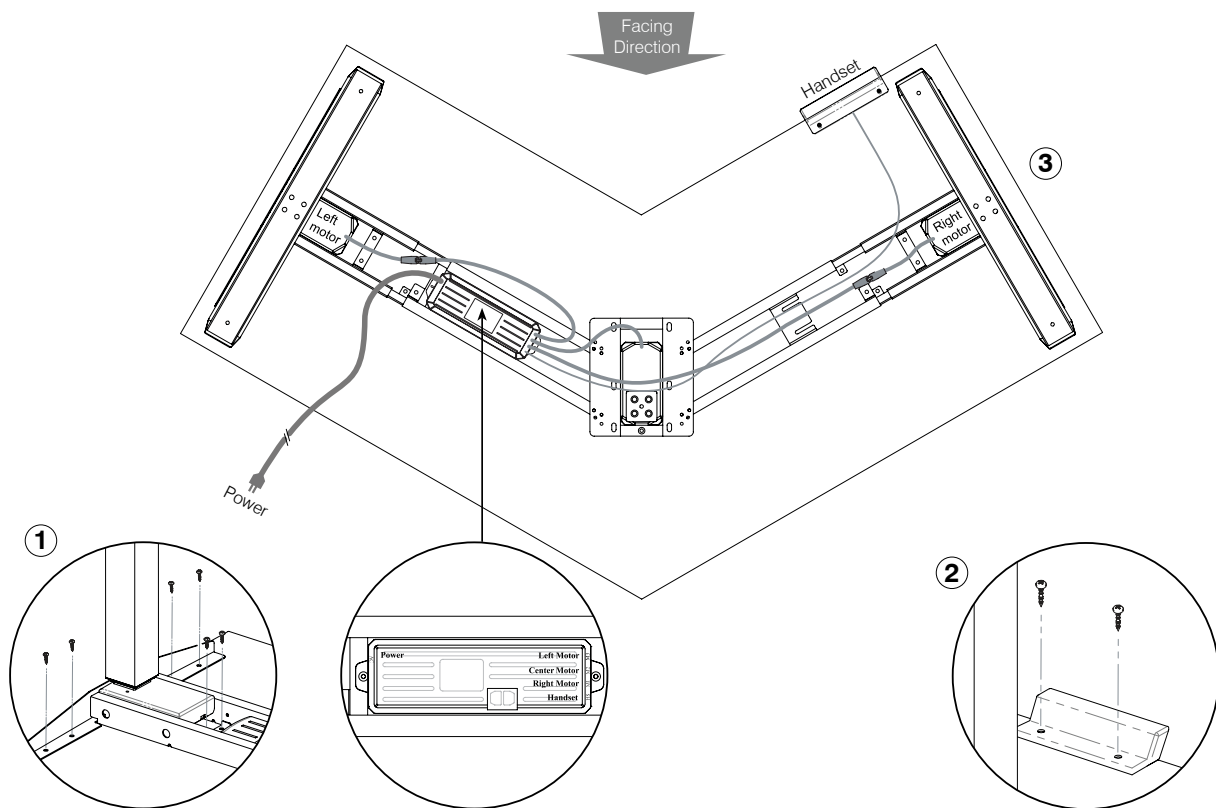
NOTE: The worksurface should be center aligned with the cantiliver depth and should have equal amount of overhang on each end.

Step 2

Attach the handset to desired location using handset screws (count x2).

Step 3

Plug in electrical according to the diagram at right. Attach cable management clips if using.



Connect each plugs according to the drawing. Orientate yourself to the table assembly by facing as user to identify left and right motor.

PHASE 6 | Program Height Memory Presets

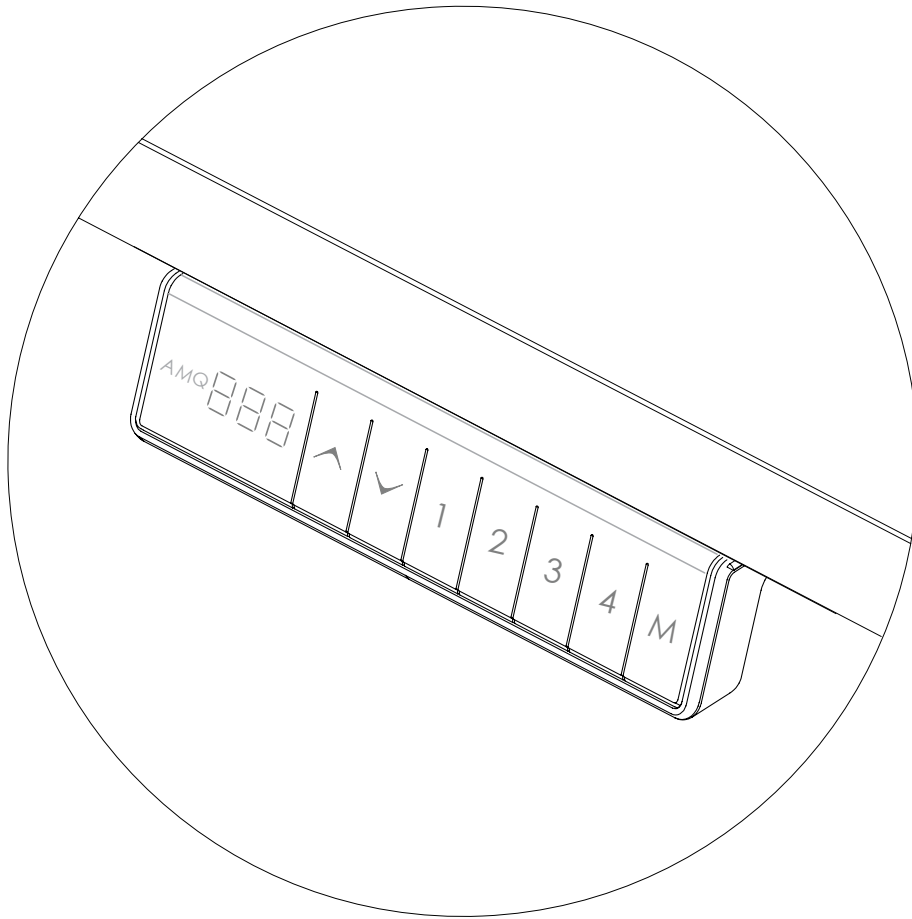
Step 1

To Program Up to 4 Presets: Use the up/down arrows to find desired height, then press “M” followed by the number 1, 2, 3 or 4.

Step 2

To Test Programmed Height: Use the up/down arrows to adjust the table to a height other than the preset height. Then push and hold the number you programmed to see if it automatically adjusts to the height programmed in Step 1. You may need to hold for 2-3 seconds to activate the base.

NOTE: If it does not adjust to the programmed height, repeat Step 1 followed by Step 2.



Please contact cc@amqsolutions.com if you are missing any parts, have difficulty with assembly, or have any product related questions.